

Work Order ID 52377

Tuesday, September 22, 2009 11:48:34 AM

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Item ID: D350-561-045

Accept

Revision ID: N/A

Item Name: Dual Mirror Accessory kit

Start Date: 9/23/2009 Start Qty: 2.00

Required Date: 10/9/2009 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: 09-22 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D350-561

Rev C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-561-045 CHG001

N/A

110

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

2) S or los 128

42

f

120

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-561-045

PPP 51044

9/19/28 20

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Item ID: D350-561-045

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Dual Mirror Accessory kit

Start Date: 9/23/2009 Start Qty: 2.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/29

MF
09-09-29

Picklist Print

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Work Order ID: 52377



Parent Item: D350-561-045RevN/A



Parent Item Name: Dual Mirror Accessory kit

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-4A		Purchased	No			110	Each	2,187.000	2.0000			



Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2187

103915

128

104214

500

104291

300

104322

200

104374

200

104625

300

104817

559

103915 SP

AN3-5A

Purchased

No

110

Each

2,461.000 2.0000



Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2461

100188

192

105057

2243

15205

26

15205 SP

9/9/25 @

Picklist Print

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Comments:

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10	H6	Purchased	No			110	Each	2,117.000	12.0000			



Washer



9/25/09 (20)

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2117	
105442	95	
109059	2	
109840	23	
110985	202	
111279	5	
111668	64	
112314	1000	
112369	726	

11
112369 54

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Shop Packet Print

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Picklist Print

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Parent Item Name: Dual Mirror Accessory kit


Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416  Washer	x2	Purchased	No			110	Each	7,793.000	4.0000		9/22/09	

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

7793

102929

2

105906

4

106277

2

107321

23

107939

114

108161

553

108827

31

109249

69

110523

340

111279

101

111916

1959

112314

4595

16941

0

11916 SP

Picklist Print

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Comments:

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2011-101RevG	x1	Manufactured	No			110	Each	54.0000	2.0000			
S ₂ 6" Mirror												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	54	
22179	0	
43793	11	
47592	1	
51351	42	

D2012-113RevC	x2	Manufactured	No			110	Each	69.0000	4.0000			
S ₂ Clamp												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	69	
31484	4	
32552	36	
35463	29	

51351 54

9/9/25 @ S

31484 54

Picklist Print

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Parent Item Name: Dual Mirror Accessory kit

Start Date: 9/23/2009

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Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2856-100-325RevA	+2	Manufactured	No			110	Each	35.0000	4.0000			
<div> </div>												
Abrasion Strip												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	35	
30822	11	
34142	24	

30822 54

MS21042L3	+2	Purchased	No			110	Each	3,663.000	4.0000			
<div> </div>												
Nut												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3663	
110844	32	
111274	139	
111668	992	
112314	2000	
112385	500	

9/22/09 (1)

111274 54

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-561-041	2.5 lb	+39.0 in	+97.5 in-lb	9.0 in	22.5 in-lb
Single Mirror Installation	1.1 kg	+0.99 m	+1.09 m-kg	0.23 m	0.25 m-kg
D350-561-043	3.2 lb	+40.0 in	+128.0 in-lb	8.8 in	28.2 in-lb
Dual Mirror Installation	1.5 kg	+1.02 m	+1.53 m-kg	0.22 m	0.33 m-kg

5. PARTS LIST

Qty -041	Qty -043	Qty -045	Part Number	Description
X	1	1	D350-561-041	SINGLE MIRROR INSTALLATION
	X		D350-561-043	DUAL MIRROR INSTALLATION
	1	X	D350-561-045	MIRROR KIT
1		1	D2011-101	Mirror
1			D2012-101	Arm
1			D2012-103	Arm
1			D2012-105	Arm
2			D2012-107	Clevis
1			D2012-109	Bracket
1			D2012-111	Bracket
4		2	D2012-113	Clamp
1			D2012-115	Bracket
4			D2022-101	Spacer
4		2	D2856-100-325	Abrasion Strip
1*		1*	D3014-1	Locknut
2		1	AN3-4A	Bolt
2		1	AN3-5A	Bolt
1			AN3-6A	Bolt
3			AN4-5A	Bolt
2			AN4-10A	Bolt
14		6	AN960JD10	Washer
9		2	AN960JD416	Washer
1*		1*	AN960JD416L	Washer
5		2	MS21042L3	Nut (or MS21042-3)
5			MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR

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